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## PRODUCT STANDARD

PUMPS  
HYDERABAD

FP90058

Rev No. 08

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| VAR.<br>NO. | øD  | ød  | L  | Wt.  | MATERIAL<br>SPECN | MATL NO.<br>(FORGING INSIDE)  |              | FINISH M/CD<br>DRG.No.<br>(for internal ref)             | APPLICATION       | PUMP<br>TYPE     |
|-------------|-----|-----|----|------|-------------------|-------------------------------|--------------|----------------------------------------------------------|-------------------|------------------|
|             |     |     |    |      |                   | MATL CODE<br>(FORGING INSIDE) |              |                                                          |                   |                  |
| 08          | 215 | 125 | 70 | 13.2 | HY19476           | FP90058—08                    | FP9690058088 | 41801110052                                              | STUFFING BOX BUSH | 200KHI<br>150KHI |
| 09          | 245 | 40  | 50 | 18.0 | HY19368           | FP90058—09                    | FP9690058096 | 41801210019                                              | THRUST COLLAR     | 200KHI<br>150KHI |
| 15          | 200 | 40  | 68 | 16.0 | HY19370           | FP90058—15                    | FP9690058150 | 21804013684<br>21804014005<br>21804014006<br>21804014894 | THRUST COLLAR     | FK6D30           |
|             |     |     |    |      |                   |                               |              |                                                          |                   |                  |
|             |     |     |    |      |                   |                               |              |                                                          |                   |                  |
|             |     |     |    |      |                   |                               |              |                                                          |                   |                  |
|             |     |     |    |      |                   |                               |              |                                                          |                   |                  |



# PRODUCT STANDARD

## PUMPS

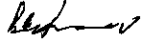
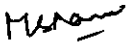
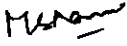
### HYDERABAD

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## RECORD OF REVISIONS

| REV.NO. | DATE     | REVISION DETAILS                                                                                               | REVISED BY                                                                            | APPRD. BY                                                                             |
|---------|----------|----------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| 01      | 19.11.84 | VAR. NO. 13 ADDED                                                                                              | TSR                                                                                   | JGC                                                                                   |
| 02      | 11.03.85 | VAR. Nos. 14,15 ADDED                                                                                          | TSR                                                                                   | JGC                                                                                   |
| 03      | 13.02.93 | VAR. Nos. 06,07 CANCELED.<br>REF. NOM IN 08 ON 12.2.93                                                         | TSR                                                                                   | JGC                                                                                   |
| 04      | 23.2.93  | VAR.No.15, L50 CHANGED TO 57<br>60 CHANGED TO 68                                                               | TSR                                                                                   | JGC                                                                                   |
| 05      | 15.10.99 | STD.REDRAWN ON AUTOCAD                                                                                         | TSR                                                                                   | JGC                                                                                   |
| 06      | 18.04.06 | Hardness values added at<br>Var.nos. 09 & 15.                                                                  |  |  |
| 07      | 03.07.06 | Hardness values added at<br>Var.nos. 01 to 05.                                                                 |  |  |
| 08      | 08.04.17 | Var.nos. 05,06, 10~14 deleted.<br>Bought out forging matl codes added.<br>Specn generally revised and redrawn. |  | KHRK                                                                                  |
|         |          |                                                                                                                |                                                                                       |                                                                                       |
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